

Assembly Instructions

Type 1, 4+4+3+PE
7.084.944.101 / 7.084.944.102

1. max. 40 mm
2. max. 5 mm
3. max. 7 mm
4x Power
4. max. 5 mm
4x Signal
5. crimp (4x Power)
5. crimp (4x Signal)
6. max. 30 mm
6. max. 16 mm
max. 4 mm
4x Ethernet

⚠ For socket insert strip the shield to max. 12 mm instead of 16 mm

7. crimp
4x Ethernet contacts
9. TIP: Put metal ring over conductors between step 5 & 6

click

10. Wrap copper tape to reach 5 mm outer diameter

⚠ Shielding braid and copper tape must at least 0,5 mm protrude over crimp area

7.000.900.912
crimp

crimp metal ring over crimped area

put shrinking tube over crimped area

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